

TOYOTA TUNDRA CREWMAX 2014-2021

LONG BOX LOCKING UNDER SEAT STORAGE

PART# USSCM-03

KIT CONTENTS:
UNDER SEAT STORAGE ASSEMBLY
CENTER REAR SEAT BRACKETS WITH 5 M10X1.25X30 BOLTS 2 ¼-20 SCREWS WITH WASHERS
INSTALLATION INSTRUCTIONS
TEMPLATE(PRINTED ON BOX)

TOOLS REQUIRED FOR INSTALLATION:
17MM SOCKET, 14MM SOCKET, 15MM SOCKET, #4 ALLEN WRENCH
RATCHET
RAZOR KNIFE
LINOLEUM KNIFE
TORQUE WRENCH
SAFTEY GLASSES
PROTECTIVE BLANKET

WARNING!

DISCONNECT BATTERY BEFORE CONTINUING!

Installing this product in your

Vehicle requires the use of sharp objects.

Please make sure you use the proper tools and use them in a safe manner.

We are not responsible for injuries or damage incurred while installing this product.



TUNDRA CREWMAX
UNDER SEAT STORAGE
INSTALLATION INSTRUCTIONS

TOOLS NEEDED: RAZOR KNIFE, 17MM SOCKET, 14MM SOCKET, #4 ALLEN WRENCH, RATCHET, TORQUE WRENCH, LIGHT COLORED MARKING PEN AND LINOLEUM KNIFE

1. REMOVE ALL CONTENTS FROM BOX
2. USE RAZOR KNIFE TO COMPLETELY CUT OUT CARDBOARD TEMPLATE PRINTED ON INSIDE OF SHIPPING BOX MAKE SURE TO CUT AN X MARKED SLIT IN TEMPLATE FOR OUTER SEAT BOLT HOLES.
3. **DISCONNECT BATTERY!!! THIS IS VERY IMPORTANT. FAILURE TO DO SO COULD RESULT IN DAMAGE TO THE AIR BAG SYSTEM**
4. REMOVE 8 17MM SEAT MOUNTING BOLTS AND NOTE POSITION OF EACH BOLT AS THERE IS ONE BOLT THAT IS NOT THE SAME AS THE OTHER. (DRIVERS SIDE REAR INNER BOLT)
5. REMOVE REAR SEATS
6. TAKE CARDBOARD TEMPLATE AND PLACE SLOTTED/HOLES OVER BOLT HOLES IN FLOOR OF TRUCK AND CENTER. PLACE A SEAT BOLT IN THE TWO OUTBOARD BOLT HOLES TO KEEP TEMPLATE IN PLACE
7. USE LIGHT COLORED MARKING PEN AND TRACE COMPARTMENT BOX OPENINGS ONTO CARPET
8. USING RAZOR KNIFE CUT OUT CARPET AND REMOVE. **VERY IMPORTANT! ON 2020 MODELS EQUIPPED WITH SMART KEY, SKIP STEP 9!(SEE STEP 14)**
9. USING THE LINOLEUM KNIFE CUT OUT FOAM FROM FLOOR SAME SIZE OF BOX OPENING IN CARPET. REMOVE FOAM.
10. REMOVE LEFT AND RIGHT REAR DOOR SILL PLATES. PULL UP ON ONE CORNER BEING CAREFUL NOT TO BEND PLATE, AND POP PANELS OUT OF CLIPS.
11. REMOVE LEFT AND RIGHT LOWER OUTER SEAT BELT BOLTS, BEHIND PLASTIC CAPS USING A 14MM SOCKET.

12. PULL DOWN ON DOOR OPENING WEATHERSTRIP AND REMOVE LEFT AND RIGHT LOWER REAR TRIM PANELS.
13. PULL BACK CARPET BY RELEASING WHITE SIDE CARPET CLIPS IN DOOR SILL, THEN PULL CARPET FORWARD TO EXPOSE SUBFLOOR FOAM AND SEAT BRACKETS.
14. REMOVE FOAM AND CUT ON LINES FROM CUTTING CARPET(ONLY IF EQUIPPED WITH SMART KEY) DUE TO SMART KEY ANTENNA
15. REMOVE SEAT RAILS AND SET NEW SEAT RAILS INTO PLACE.
16. LOOSELY INSTALL THE 5 BOLTS PROVIDED IN KIT.
17. USING A TAPE MEASURE, MAKE SURE THE SEAT RAILS ARE EVEN WITH THE OUTER RAILS, AND THE BOLT HOLES IN THE SEAT RAIL TO BOLT THE BOX IN ARE 19" CENTER TO CENTER.
18. TIGHTEN THE 5 NEW SEAT RAIL BOLTS USING A 15MM SOCKET.
19. YOU WILL NEED TO TRIM THE FOAM TO CLEAR THE NEW SEAT RAILS. PLACE ONE OF THE FOAM FLOOR BOARDS BACK INTO PLACE, PRESS DOWN CLOSE TO THE NEW RAIL TO MAKE INDENTATION IN FOAM. TRIM FOAM UNTIL IT LAYS FLUSH WITH THE TOP OF THE SEAT RAIL. REPEAT FOR OTHER TWO FOAM BOARDS.
20. FOLD CARPET BACK INTO PLACE AND SNAP SIDES BACK INTO CLIPS.
21. REINSTALL REAR LOWER TRIM PANELS AND PRESS WEATHERSTRIP BACK INTO PLACE.
22. REINSTALL DOOR SILL PLATES.
23. PUT SEATS BACK INTO TRUCK AND LOOSELY INSTALL SEAT BOLTS. REMEMBER TO INSTALL THE COARSE THREAD BOLT IN THE DRIVER SIDE REAR INNER BOLT.
24. PLACE STORAGE SYSTEM INTO OPENINGS AT ANGLE WITH FRONT OF STORAGE ANGLED UP.
25. PUSH BACK ON SEATS TO LIFT SEAT BRACKET AND SLIDE THE STORAGE INTO THE BRACKET.
26. LINE UP SLOTS IN STORAGE WITH NUTS ON SEAT BRACKETS AND INSTALL THE 2 1/4-20 ALLEN HEAD SCREWS USING THE #4 ALLEN WRENCH
27. TIGHTEN ALL 8 SEAT BOLTS AND TORQUE ALL BOLTS TO 31 FT-LBS OF TORQUE
28. RECONNECT BATTERY
29. ENJOY!!

VIDEO LINK OF INSTALLATION <http://youtu.be/NQs26WvZck4>

NOTE: INSTALLATION VIDEO IS OF A 2017 TUNDRA. SOME 2020 MODELS ARE DIFFERENT SEE STEP 14

PLEASE NOTE THAT DURING SHIPPING, THE BRACKETS MAY SHIFT INSIDE THE CARTON AND POSSIBLY SCRATCH THE UNDER SIDE OF THE LID AND OR THE INSIDE BOTTOM OF THE UNIT. IF THIS HAPPENS, PLEASE SEND PICTURES TO: earl.pike@esptruck.com WE WILL SEND OUT A TOUCH UP PEN THAT WILL ALLOW YOU TO TOUCH UP THE SCRATCHES. THIS DAMAGE IS OUT OF OUR CONTROL DUE TO THE WAY THE PRODUCTS ARE HANDLED DURING SHIPPING. THANK YOU FOR YOUR UNDERSTANDING.

PLEASE CALL EARL AT 951-858-3418 WITH ANY QUESTIONS PRIOR TO INSTALLATION